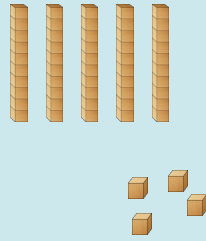


Z	E
4	5

40+5

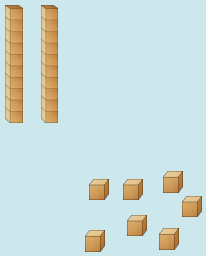
45



Z	E
5	4

50+4

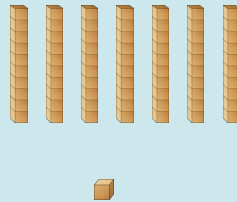
54



Z	E
2	7

20+7

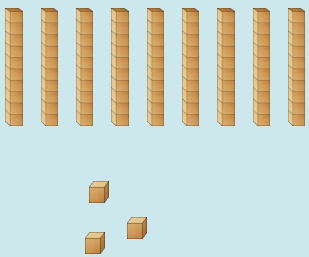
27



Z	E
7	9

70+1

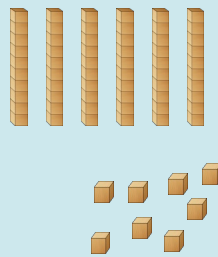
71



Z	E
9	3

90+3

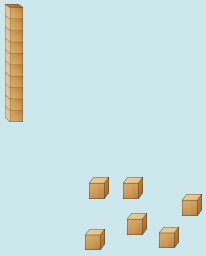
93



Z	E
6	8

60+8

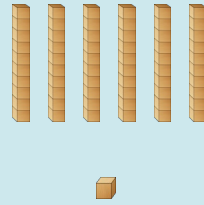
68



Z	E
1	6

10+6

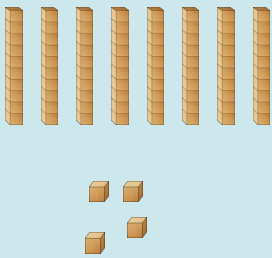
16



Z	E
6	1

60+1

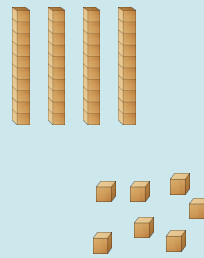
61



Z	E
8	4

80+4

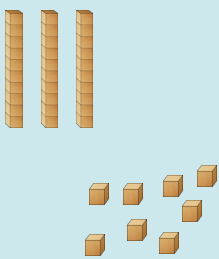
84



Z	E
4	7

40+7

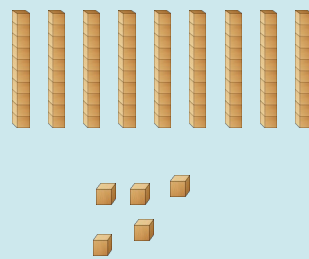
47



Z	E
3	8

30+8

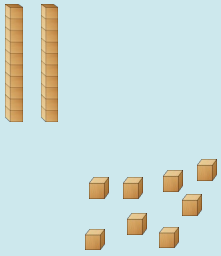
38



Z	E
9	5

90+5

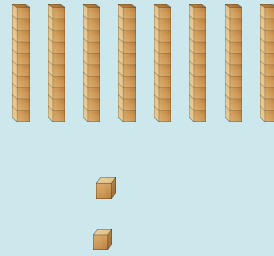
95



Z	E
2	8

20+8

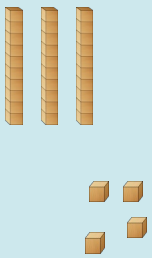
28



Z	E
8	2

80+2

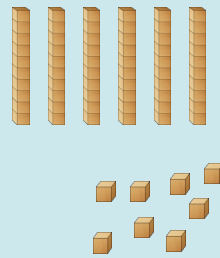
82



Z	E
3	4

30+4

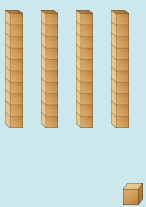
34



Z	E
7	8

70+8

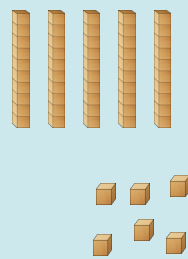
78



Z	E
4	1

40+1

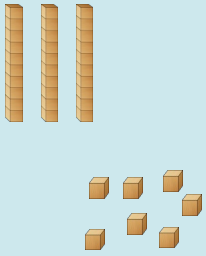
41



Z	E
5	6

50+6

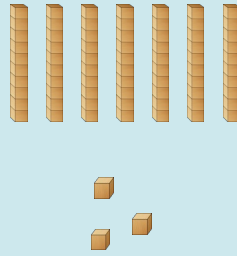
56



Z	E
3	7

$30+7$

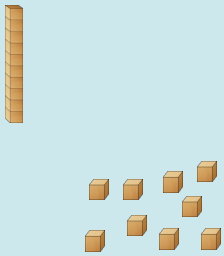
37



Z	E
7	3

$70+3$

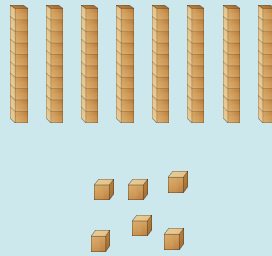
73



Z	E
1	9

$10+9$

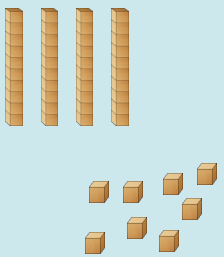
19



Z	E
8	6

$80+6$

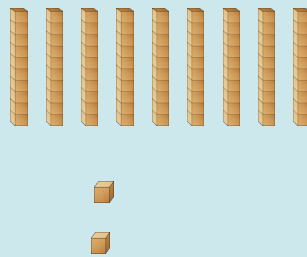
86



Z	E
4	8

$40+8$

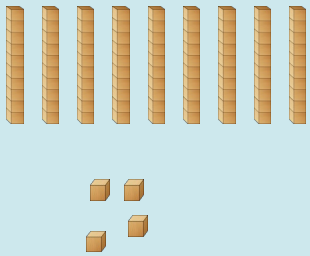
48



Z	E
9	2

$90+2$

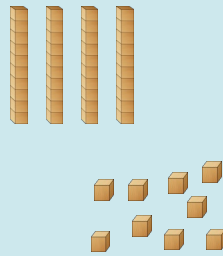
92



Z	E
9	4

$90+4$

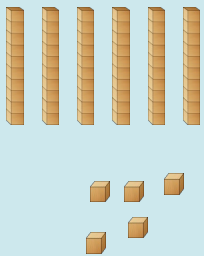
94



Z	E
4	9

$40+9$

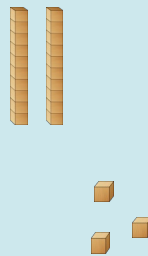
49



Z	E
6	5

$60+5$

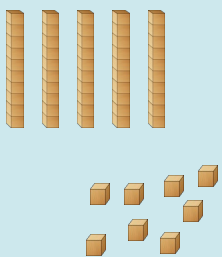
65



Z	E
2	3

$20+3$

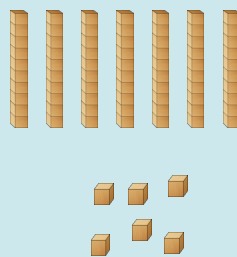
23



Z	E
5	8

$50+8$

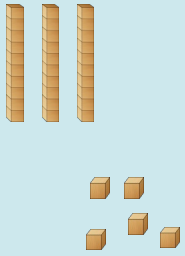
58



Z	E
7	6

$70+6$

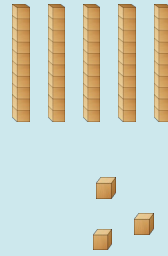
76



Z	E
3	5

$30+5$

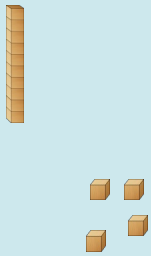
35



Z	E
5	3

$50+3$

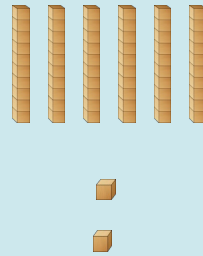
53



Z	E
1	4

$10+4$

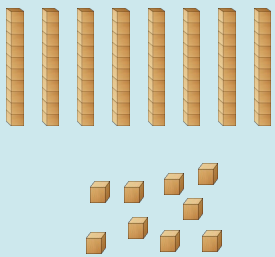
14



Z	E
6	2

$60+2$

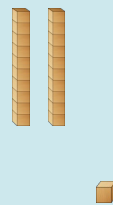
62



Z	E
8	9

$80+9$

89



Z	E
2	1

$20+1$

21

### Rechenpuzzle zur Zahldarstellung ZR 100

Z	E
7	6

$70+6 = 76$

Z	E
3	8

$30+8 = 38$

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Illustrationen & Schrift: www.worksheetcrafter.com

### Rechenpuzzle zur Zahldarstellung ZR 100

Z	E
7	6

$70+6 = 76$

Z	E
3	8

$30+8 = 38$

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### Rechenpuzzle zur Zahldarstellung ZR 100

Z	E
7	6

$70+6 = 76$

Z	E
3	8

$30+8 = 38$

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### Rechenpuzzle zur Zahldarstellung ZR 100

Z	E
7	6

$70+6 = 76$

Z	E
3	8

$30+8 = 38$

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### Rechenpuzzle zur Zahldarstellung ZR 100

Z	E
7	6

$70+6 = 76$

Z	E
3	8

$30+8 = 38$

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### Rechenpuzzle zur Zahldarstellung ZR 100

Z	E
7	6

$70+6 = 76$

Z	E
3	8

$30+8 = 38$

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### Hinweise zum Material:

Michaela Lindmüller ([www.materialwerkstatt-blog.de](http://www.materialwerkstatt-blog.de))

Erstellt mit dem Worksheet Crafter ([www.worksheetcrafter.com](http://www.worksheetcrafter.com))

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